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(54) ALKALINE EARTH METAL HALOSILICATE PHOSPHORS

(71) We, THORN ELECTRICAL INDUSTRIES LIMITED, a British Company of Thorn House, Upper Saint Martin's Lane, London W.C.2, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be described in and by the following statement:-

The present invention relates to phosphors for use in discharge devices and more particularly to phosphors which are excited by ultra-violet radiation and are suitable for use in fluorescent lamps.

The phosphors according to the present invention comprise an alkaline earth metal as herein defined yttrium and/or lanthanum halosilicate activated by trivalent and/or divalent ions, e.g. by trivalent antimony, terbium, cerium or europium ions, by a mixture of trivalent cerium and divalent manganese ions, by divalent tin ions or a mixture of divalent lead and divalent manganese ions. By "alkaline earth metal" we mean magnesium,

calcium, strontium or barium.

The phosphors may include ions of more than one of the alkaline earth metals magnesium, calcium, strontium and barium, and may include both yttrium and lanthanum ions.

When the constituents of the phosphors are present in the molar proportions indicated in the following formulae the phosphors have the apatite crystalline structure.

 $(4-x)M^{11}O: x R^{11}O: 3 M_2^{111}O_3: 6 SiO_2: L_2$

35 $(4-3y)M^{II}O: y R_2^{III}O_3: 3 M_2^{III}O_3: 6 SiO_2: L_2$

where M^{II} represents one or more alkaline earth metal M^{III} represents yttrium or lanthanum or a mixture thereof, R^{II} represents an activator metal in the divalent state, RIII represents an activator metal in the trivalent state, L is a halogen, for example fluorine, and x and y are the molar proportions of R^{II}O and R₂^{III}O₃ respectively per mole of the phosphor.

It has been found, however, that phosphors can be obtained in which the molar proportions of the respective constituents deviate widely from the proportions indicated in the formulae given above. Phosphors which give good emission but in which the molar proportions deviate from those indicated in the general formulae, either with excess SiO or excess or deficiency of M^{II} and M^{III} are mainly of an apatite crystalline structure in the presence of other phases which arise from the deviation.

It has been found that the molar proportions may be varied as follows:

SiO₂ from 6.0 to 8.0 (M^{II}O+R^{II}O) from 3.0 to 3.9 M₂^{III}O₃ from 2.4 to 3.0 R^{II}O and R₂^{III}O₃ from 0.1 to 1.0 60

The preferred ranges are as follows: SiO₂ from 6.0 to 6.6 (M^{II}O+R^{II}O) from 3.2 to 3.7

M₂^{III}O₃ from 2.6 to 3.0 When R^{II}O is manganese oxide the preferred range is 0.2 to 0.6, and when R₂¹¹¹O₃ is cerium or europium oxide the preferred range is 0.3 to 0.6.

The alkaline earth metal halosilicate phosphors may be prepared by blending together silica and compounds, including a halide, of the metals to form a mixture which on heating will decompose and combine to form the halosilicate. As is well known in the formation of halosilicates the molar proportion of the halogen in the mixture may be in excess of 2.0 in order to promote the reaction. The mixture may be fired in a silica crucible at temperatures ranging from 1000 to 1300°C. In order to obtain the best phosphors metal compounds of luminescent grade quality should be use. The firing conditions should be chosen so as to maintain the metals in the required valency states. For example, when cerium is used as an activator the mixture should be fired under reducing conditions to maintain cerium in the trivalent state.



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It has also been found that the use of yttrium or lanthanum silicate as an ingredient in the mixture enables less excess fluorine to be used in the preparation and gives a physically softer product. Yttrium or lanthanum silicate can be prepared by heating together 1 mole of yttrium or lanthanum oxide, 2.1 moles of silica and a flux such as ammonium fluoride (approximately 10 mole %) at 1200°C for 1 hour.

EXAMPLE I

15	Strontium carbonate Strontium fluoride Cerous oxalate Yttrium oxide Silicic acid	3.75 g. 6.25 g. 10.5 g. 22.0 g. 14.5 g. (90% SiC	6.0 g. 4.5 g. 10.5 g. —
	Yttrium silicate prep.		. 27.0 g.

The materials were blended together and fired in a silica crucible in a reducing atmosphere for 1 to 1½ hours at 1150—1200°C. The resulant powders were deep blue emitting phosphors when excited by long or short wave ultra-violet. When coated on a tube and made into a fluorescent lamp the emission was between 3500 Å and 5500 Å and peaked at 4100 Å.

Substitution of magnesium or calcium for strontium gave blue emitting phosphors of increased wavelength limits, and substitution of barium for strontium gave a phosphor having a longer peak wavelength peaking at approximately 4250 Å.

Substitution of lanthanum for yttrium gave in all cases a slightly shorter peak wavelength. For example, for the strontium lanthanum phosphor the peak was at 3900 Å and for the barium lanthanum phosphor at 4050 Å.

40 Example 2

	Strontium carbonate	0.75 g	3.0 g
	Divalent Manganese carbonate	2.2 g.	2.2 g. 4.5 g.
45	Strontium fluoride Lanthanum oxide	32.0 g.	
	Cerous oxalate Silicic acid	10.5 g. 14.5 g. (90% SiO	10.5 g.
50	Lanthanum silicate prep.	(90% SiO	₂) — 45.0 g.

These materials were blended together and fired in a silica crucible in a reducing atmosphere for 1 to 1½ hours at 1150 to 1200°C. The resultant powders were pink emitting phosphors to both long and short ultra-violet reducing

Substituting magnesium or barium for

strontium gave pink to weak red emitting phosphors, and substituting yttrium for lanthanum did not change the emission colour.

EXAMPLE 3.

	5(a)	
Calcium carbonate	2.5 g. 4.0 g.	
Calcium fluoride	3.9 g. 2.8 g.	c=
Trivalent Europium		65
oxide	5.25 g. 5.25 g.	
Yttrium oxide	22.0 g. — 14.5 (90%	
Silicic acid	14.5 (90%	
•	SiO_2 —	
Yttrium silicate prep.	35.0 g.	70

These materials were blended together and fired in a silica crucible in air for 1 to $1\frac{1}{2}$ hours at 1150 to 1200°C. The resultant powders were red emitting phosphors to both long and short ultra-violet radiation.

Substituting magnesium, strontium or barium for calcium did not change the mission colour. Substituting lanthanum for yttrium gave no emission colour change.

Exam	IPLE 4.			80
Calcium carbonate	6.9	g.		
Calcium fluoride	4.9	g.		
Divalent Tin oxide	0.25	g.		
Yttrium oxide	22.9	g.		
Silicic acid	14.5	g. (90%	silica)	85

This is treated in the same way as Example 1. The resultant phosphor gives a bluewhite emission and a short u.v. only. Substituting strontium and/or barium for calcium gave similar colours.

EXAMPLE 5.

Calcium carbonate	4.2 g.
Calcium fluoride	5.2 g.
Divalent Lead Oxide	0.5 g.
Divalent Manganese	
carbonate	1.0 g.
Yttrium oxide	22.9 g.
Silicic acid	14.9 (90% silica)

These material were blended together and fired in air at 1150°C. for one hour. The 100 resultant phosphor gave an orange-yellow emission.

EXAMPLE 6.

Calcium carbonate.	5.5	g.			
Calcium fluoride	4.7	ġ.			
Trivalent Antimony		_			
oxide	0.7	g.			
Yttrium oxide	22.0				
Silicic acid	14.5	g.	(90% silica)		

These materials were blended together and 110 fired in air at 1150°C for one hour. The resultant phosphor gave a blue-white emission under a short u.v.

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	Example 7.				
	Calcium carbonate	4.2	g.		
	Calcium fluoride	5.2			
_	Trivalent Terbium		_		
5	oxide	0.9			
	Yttrium oxide	22.0	ġ.		
	Silicic acid	14.9	g.	(90%	silica)

These materials were blended together and fired in air at 1150°C for one hour. The resultant phosphor gave a yellow-green emission.

WHAT WE CLAIM IS:-

1. A phosphor comprising an alkaline earth metal (as herein defined) yttrium and/or lanthanum halosilicate activated by trivalent activating metal ions.

A phosphor according to claim 1 in which the activating ions are trivalent ions of cerium

or europium.

3. A phosphor according to claim 1 in which the activating ions are trivalent ions of antimony or tasking

of antimony or terbium.

4. A phosphor comprising an alkaline earth metal (as herein defined) yttrium and/or lanthanum halosilicate activated by divalent activating metal ions.

5. A phosphor according to claim 4 in which the activating ions are divalent tin ions or a mixture of divalent lead and divalent manganese ions.

6. A phosphor according to claim 4 including trivalent activating metal ions.

7. A phosphor according to claim 6 in which the divalent activating ions are divalent ions of manganese and the trivalent activating ions are trivalent cerium ions.

8. A phosphor according to any one of the

preceding claims including more than one alkaline earth metal.

9. A phosphor according to any one of the preceding claims including both yttrium and lanthanum.

10. A phosphor according to any one of the preceding claims in which the constituents are present in the following molar proportions.

SiO₂ from 6.0 to 8.0 (M^{II}O+R^{II}O) from 3.0 to 3.9

M₂^{III}O₃ from 2.4 to 3.0

R^{II}O and R₂^{III}O₃ from 0.1 to 1.0 where M^{II} represents an alkaline earth metal, M^{III} represents yttrium or lanthanum or a mixture thereof, R^{II} represents an activator metal in the divalent state and R^{III} represents an activator metal in the trivalent state.

11. A phosphor according to claim 10 in which the constituents are present in the fol-

lowing molar

 $So\ddot{O}_{2}$ from 6.0 to 6.6. $(M^{II}O + R^{II}O)$ from 3.2 to 3.7 $M_{2}^{III}O_{3}$ from 2.6 to 3.0

12. A phosphor according to claim 11 in which $R_2^{\text{TI}}O_3$ is cerium oxide and $R^{\text{TI}}O$ is manganese oxide and is present in a molar proportion of from 0.2 to 0.6.

13. A phosphor according to claim 11 in which $R_2^{III}O_3$ is cerium or europium oxide and is present in a molar proportion of from 0.3 to 0.6.

14. A phosphor substantially as described in any one of Examples 1, 2 or 3 herein.

15. A phosphor substantially as described in any one of Examples 4 to 7 herein.

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